

ABSTRACT OF THE DISCLOSURE

It is an object of the present invention to provide a method for manufacturing a multi-layered unit for a multi-layered ceramic electronic component which can reliably prevent short circuit failure from occurring
5 in a multi-layered ceramic electronic component and form an electrode layer in a desired manner.

A method for manufacturing a multi-layered ceramic electronic component includes a step of printing a conductive paste containing a
10 binder containing ethyl cellulose having a weight average molecular weight of MW_L and ethyl cellulose having a weight average molecular weight of MW_H at a weight ratio of $X : (1-X)$, where MW_L , MW_H and X are selected so that $X * MW_L + (1-X) * MW_H$ falls within a range of 145,000 to 215,000 and at least one solvent selected from the group consisting of
15 isobornyl acetate, dihydroterpinyl methyl ether, terpinyl methyl ether, α -terpinyl acetate, I-dihydrocarvyl acetate, I-menthone, I-menthyl acetate, I-perillyl acetate and I-carvyl acetate on a ceramic green sheet containing a butyral system resin as a binder in a predetermined pattern, thereby forming an electrode layer.